

What is claimed is:

1. A chipping apparatus for chipping material comprising:

first and second chipping tools arranged in a housing, whereby the first and/or second chipping tools are constructed planiformly and are arranged on carrier elements along a drum-shaped, disk-shaped, or ring-shaped chipping path moving relative to one another,

wherein the first and/or second chipping tools rotate about an axis of rotation,

wherein the thickness of the first and/or second chipping tools is divided into a core area, which faces the carrier element, and a utilization area positioned opposite the chipping tools, and

wherein the first or second chipping tools have at least one recess formed substantially perpendicular to a division line, which extends across the utilization area and ends in the division line between the core area and the utilization area.

2. The chipping apparatus according to claim 1, wherein the recess is pointed at its lowest point.

3. The chipping apparatus according to claim 1, wherein the recess has parallel boundary walls and a bottom of the recess is concave or cone shaped.

4. The chipping apparatus according to claim 1, wherein the recess is a bore hole.

5. The chipping apparatus according to claim 1, wherein the recess has an internal screw thread and wherein the first and/or second chipping tools are fastened to the carrier elements by screws, whereby the screws extend from the carrier element to the recess.

6. The chipping apparatus according to claim 1, wherein the radial distance of the

recess to the outer edge of the chipping tools is approximately 5% of the diameter of the chipping tools.

7. The chipping apparatus according to claim 1, wherein the maximal angular distance of the recess to the axis of rotation is 120°.

8. The chipping apparatus according to claim 1, wherein the carrier elements of the first or second chipping tools are formed by the housing.

9. The chipping apparatus according to claim 1, wherein the carrier elements of the first or second chipping tools are formed by a disk, a ring wheel, or a drum.

10. A disk-shaped chipping tool for use in a chipping apparatus, the chipping tool being divided by a division line into a utilization area and a core area, wherein the core area has at least one recess extending substantially perpendicular to the division line of the chipping tool, the recess extending towards the utilization area and ends at the division line between the core area and the utilization area.

11. The disk-shaped chipping tool according to claim 10, wherein the recess is pointed at its lowest point.

12. The disk-shaped chipping tool according to claim 10, wherein the recess has parallel boundary walls and the bottom of the recess is preferably concave or cone shaped.

13. The disk-shaped chipping tool according to claim 10, wherein the recess is a bore hole.

14. The disk-shaped chipping tool according to claim 13, wherein the recess has an internal screw thread to accommodate a fastening screw.

15. A chipping apparatus comprising:
 - a carrier element arranged within a housing of the chipping apparatus; and
 - at least one chipping tool for chipping material being fastened onto the carrier element,
 - wherein the at least one chipping tool is divided by a border into a utilization area and a core area along a length of the at least one chipping tool,
 - wherein the utilization area includes ripples formed therein for chipping the material, and
 - wherein the core area has at least one bore formed therein, the at least one bore extends through the core area and terminates at the utilization area, such that a visible indication of the bore from the utilization area determines a state of attrition of the utilization area.
16. The chipping apparatus according to claim 15, wherein the bore is cone shaped in an area approximate to the border.
17. The chipping apparatus according to claim 15, wherein the bore facilitates the fastening of the at least one chipping tool onto the carrier element.
18. The chipping apparatus according to claim 17, wherein the bore includes threads for receiving a screw for fastening the at least one chipping tool onto the carrier element.
19. The chipping apparatus according to claim 15, wherein the bore is displaced substantially perpendicular to the border.
20. The chipping apparatus according to claim 15, wherein the bore extends through the core area substantially perpendicular with respect to a face of the core area.